

D5419-1 SKYLIGHT WINDOW, LH

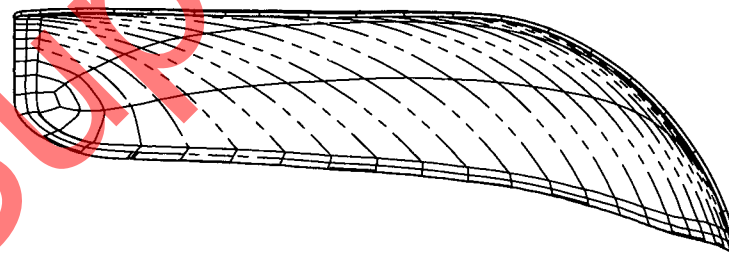
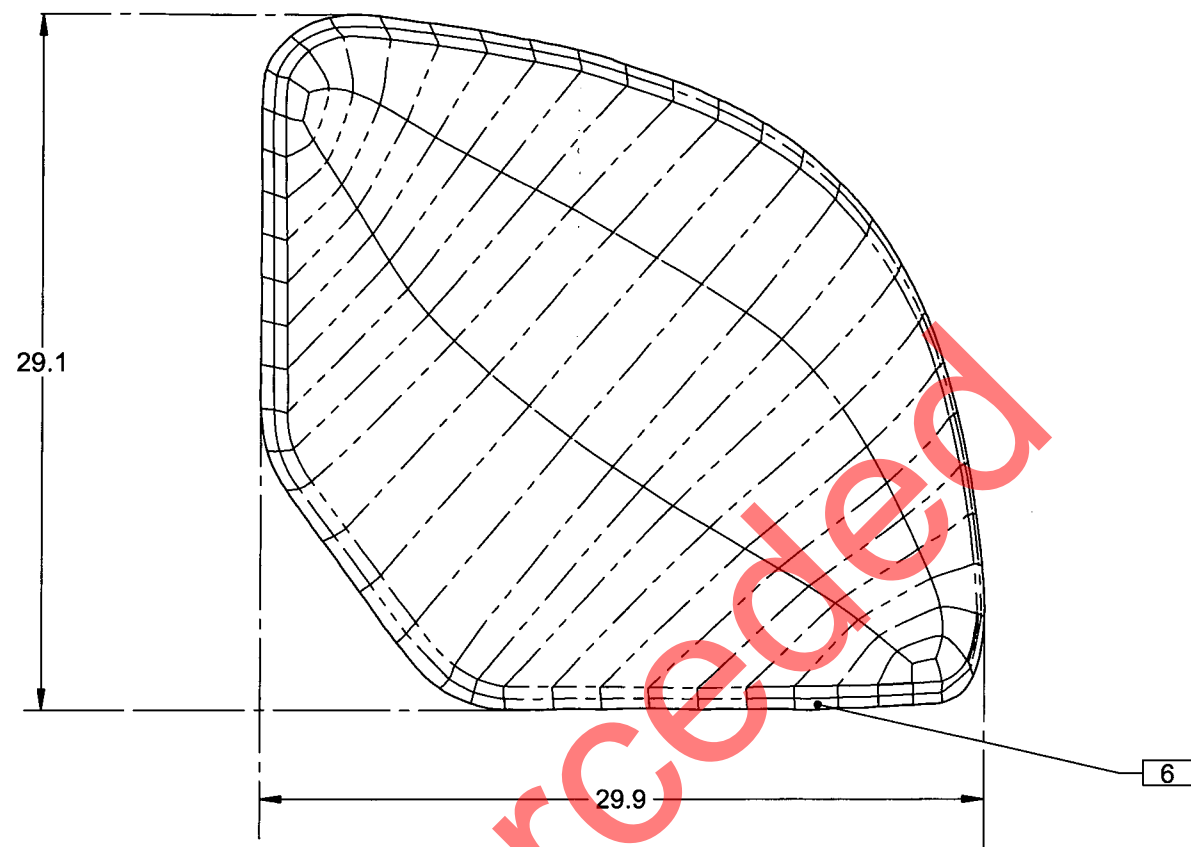
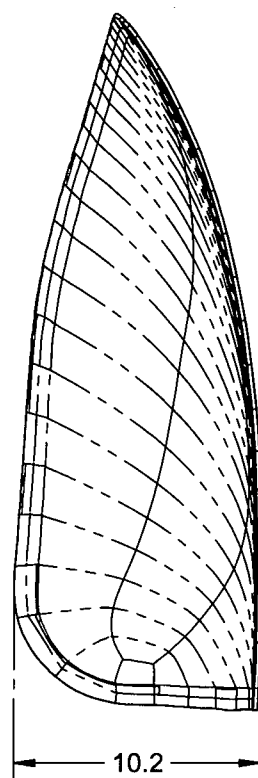
NOTES:

- 1) MATERIAL: MAKROLON FC POLYCARBONATE SHEET, 0.177 THICK, REF DART SPEC MMAKRO177-FC-01
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.4 USING 0.125" LETTERS TO MAX. DEPTH OF 0.005" ON WINDOW FLANGE, AS SHOWN
- 7) WEIGHT: 6.20 lbs
- 8) THERMOFORM PER DART QSI 022 USING DART MOLD DT10260
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.125"

RELEASED
2016-06-08
ECN 16-596

APPROVED

A	NEW ISSUE	DB	16.05.17
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	WM	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5419	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	SKYLIGHT WINDOW	NTS
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D5419-2 SKYLIGHT WINDOW, RH

NOTES:

- 1) MATERIAL: MAKROLON FC POLYCARBONATE SHEET, 0.177 THICK, REF DART SPEC MMAKRO177-FC-01
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.4 USING 0.125" LETTERS TO MAX. DEPTH OF 0.005" ON WINDOW FLANGE, AS SHOWN
- 7) WEIGHT: 6.20 lbs
- 8) THERMOFORM PER DART QSI 022 USING DART MOLD DT10261
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.125"

RELEASED
2016 -06- 08

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	WM	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5419	SHEET 2 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	SKYLIGHT WINDOW	NTS
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